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Zhi Yong HUANG, Nicolas RANC, Danièle WAGNER - Dislocations Gliding Study by IR Thermography in C-Mn Steels with Different Solute Atoms Content in the Gigacycle Fatigue Domain - Key Engineering Materials - Vol. 664, p.177-187 - 2015

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Dislocations gliding study by IR thermography in C-Mn steels with different solute atoms content in the gigacycle fatigue domain

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Keyword : Carbon-manganese steels, gigacycle fatigue tests, infrared camera, dislocations gliding, solute content

Abstract: Tests were performed on two Carbon-Manganese steels (A42 and A48 steels, French standard) in the gigacycle fatigue domain thanks to a piezoelectric fatigue machine working at 20000Hz. During the tests, temperature recordings were achieved by an infrared camera for various stress amplitudes. The main difference between the two steels compositions was the aluminum content (0.045% for the A42 steel and 0.004% for the A48 steel), and the carbon content (0.140% for the A 42 steel and 0.198% for the A48 steel). In the A48 steel, the few aluminum content induces a higher free content of solute nitrogen in the lattice. Mechanical spectroscopy tests were performed and gave qualitative results on the solute contents repartition in the lattice. The temperature increase recorded during the fatigue tests for the two steels are different at the beginning of the tests. The differences can be explained by the different repartition of the solute atoms which induces a different dislocation gliding between the two materials. At the end of the tests, the thermal recordings are similar and attributed to the evolution of the solute atoms repartition and the dislocation structure.

Introduction

The fatigue crack mechanism consists in an initiation crack stage (stage I) and a propagation crack stage (stage II) followed by the fast specimen fracture. For materials without inclusions, the crack initiation is always located on the specimen surface whatever the stress amplitude level. For materials with inclusions, the crack initiation site can be located in subsurface on inclusion (or metallurgical heterogeneity) when the stress amplitude decreases in the Very High Fatigue domain.

For a crack initiation located on the specimen surface, the first damage events in the stage I are due to the occurrence of Slips Marks (SM) compared to Persistent Slips Bands (PSB). These PSB are due to the irreversible gliding of dislocations in well oriented grains, leading to intrusions/extrusions. C. Wang et al. [1] have shown that the irreversible PSB occur very early and are correlated to the specific dissipative heat sources [2] leading to a temperature increase during the test. Whatever the frequency (even at very low frequency, stress or strain amplitudes), the self-heating of the specimens occurs. This self-heating can be measure from the temperature field recording on the specimen surface thanks to an infrared camera placed in front of the specimen. For a constant stress amplitude test, firstly the temperature surface increases rapidly, then stabilizes or increases slightly (depending of the stress amplitude level) and finally increases steeply. Higher the stress amplitude level, higher the temperature increase [3]. At low frequency, the thermo-elastic effect can be visualize [4], but at high frequency, this thermo-elastic effect is out of reach. This temperature increase is generated by dissipative heat sources which can be calculated using a local

expression of the heat diffusion equation [2]. The crack propagation stage is correlated with the rapid increase of the temperature due to the plastic deformation around the crack tip [5].

In this study, fatigue tests on two C-Mn steels with two different solute atoms content in the lattice are performed in the VHCF domain thanks to a piezoelectric fatigue machine working at 20kHz. During the tests, the temperature field was recorded on the specimen surface by an infrared camera. The effect of the solute atoms content on the dislocations gliding is observed by the temperature recording on the specimen surface.

Materials

The materials studied are two carbon-manganese steels of AFNOR (French standard) NFA 36205 grade A48 and A42 which were received as 40 mm thick plates. The chemical composition is reported in Table 1. The plates received a prior normalization thermal treatment consisting in austenitizing at 870°C then air cooling, leading to a microstructure composed of banded ferrite and pearlite (Fig. 1).

Table 1: Chemical composition (in weight %) of the tested materials

Materials	C	S	P	Si	Mn	Ni	Cr	Mo	Cu	Sn	Al	N	O
A 42	0,140	0,0057	0,016	0,225	0,989	0,024	0,021	0,002	0,027	0,003	0,045	0,0082	0,0006
A 48	0,198	0,012	0,0104	0,207	0,769	0,135	0,095	0,025	0,273	0,023	0,004	0,0083	0,0049

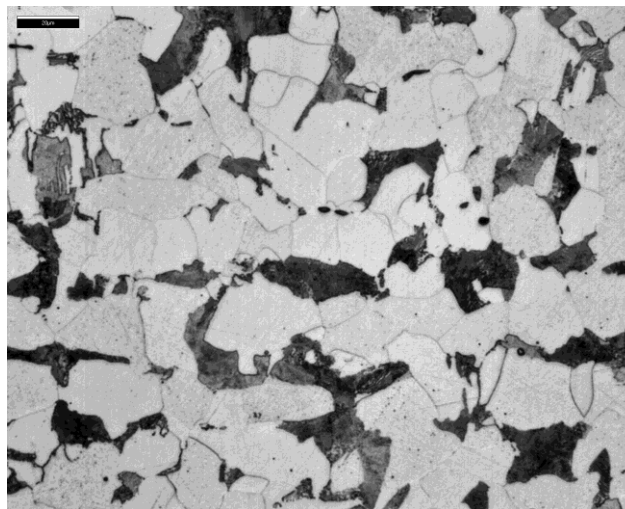


Fig. 1: C-Mn steels microstructure

The A48 grade material is a silicon semi-killed steel containing a very low aluminum content (0,004%). This element is in insufficient amount to be capable of trapping nitrogen atoms by aluminum nitride (AlN) formation during cooling from the austenitic domain. Consequently, for this heat a large amount of free nitrogen is still present in the lattice. The A42 grade material is a fully-killed steel containing aluminum content (0,045%) and for this amount of aluminum, almost the whole of nitrogen atoms are trapped as aluminum nitrides.

In C-Mn steels, it is well established that the atoms which interact with dislocations are carbon and nitrogen. The location of these atoms is rather complex [6-7]. One part is precipitated in the form of carbides (Fe_3C ...) or nitrides (Fe_4N , Fe_{16}N_2 or AlN if aluminium is present...). The other part is in solid solution into the centred cubic iron lattice. This part in solid solution is distributed into 3 locations [8-11]: the majority of the atoms gathers and form the “Cottrell atmospheres”, a few part segregates on dislocations, and the remaining solute atoms (when all sites near dislocations are

occupied) are free in the lattice interstitial sites. With the normalization heat treatment for these two steels, very few carbon solute atoms are free in the lattice. The difference between the two steels come essentially from the nitrogen atoms (in great content in the A48 steel)

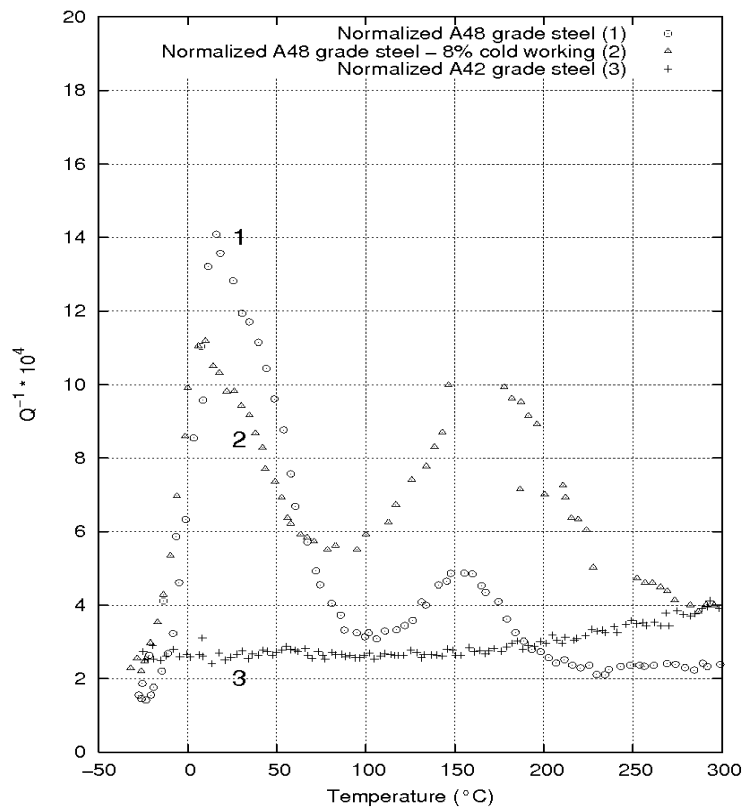


Fig. 2: Internal friction Q^{-1} versus temperature for A48 (normalized and cold worked conditions) and A42 steels.

In order to evaluate the balance between carbon and nitrogen atoms free in the lattice and carbon and nitrogen interacting with mobile dislocations, internal friction tests are performed at a frequency of 1,5kHz on the two materials [12]. The internal friction spectrum measured on the A48 grade reveals two main peaks in the -20 to 300°C temperature range (Fig.2, curve 1).

The first one which presents a maximum at about 20°C can be associated with the Snoek Peak (SP) resulting from carbon and nitrogen redistribution between octahedral sites in the ferritic lattice. Due to complex interactions between nitrogen and manganese, the Snoek Peak height is not directly proportional to C and N interstitial content in the lattice, as observed in pure iron. The second peak, observed in the 150 to 250°C temperature range, corresponds to the Cold Work Peak (CWP) and is due to the interaction between dislocations and interstitials such as carbon and nitrogen. The CWP height is related to both the density of mobile dislocations and the interstitial content in the vicinity of dislocations. This classical interpretation of the internal friction spectrum in steels is confirmed by curve 2 which represents the internal friction variation measured on this A48 grade steel after 8% cold working and one month room temperature aging. In that case, an increase of the CWP with dislocation density is observed, associated with a corresponding SP decrease, in agreement with the classical balance of interstitial atoms between lattice and dislocations [13].

The internal friction spectrum measured on the A42 grade (curve 3) reveals no peak (neither SP peak nor CWP peak) in agreement with the nitrogen content in the ferritic lattice.

Experimental Procedure

Tests were performed on a piezoelectric fatigue machine designed by C. Bathias et al.[14].

Specimen (Fig. 3) attachment and piezoelectric fatigue machine constituted the resonance system working at 20kHz. The cyclic loading is tension-compression ($R = -1$).

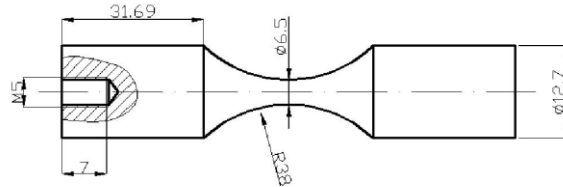


Fig. 3: Specimen design

Firstly, the S-N curve between 10^6 and 10^9 cycles for the two materials was performed (without the temperature recording), using a cooling system to refresh the specimens during the tests.

In order to determine the temperature field on the surface of the specimen, a non-intrusive measurement technique by infrared pyrometer was chosen. In the test, an advanced, high-speed, and high-sensitivity infrared camera from Cedip Infrared Systems, made up of a matrix of 320 x 240 Mercury Cadmium Telluride detectors, was used to record the temperature changes during ultrasonic fatigue tests. The spectral range of the camera is between 3.7 and 4.9 μm . This method allows the visualization of the temperature field with very good time resolution. In this study, the spatial resolution is 0.17 mm and the aperture time can vary between 10 μs (2 cycles) and 1500 μs (around 30 cycles) which correspond respectively to a noise of 0.4K and 20mK. The acquisition frequency of the camera is between 0.83 Hz and 100 Hz. The camera was calibrated on a blackbody reference. To eliminate the problem of the error on temperature due to uncertainties on the emissivity, the specimen surface was covered with a strongly emissive black paint.

In a second part, fatigue tests (without cooling) are periodically interrupted, and the stress level is increased until the specimen fracture is obtained. Tests were carry out as described in Table 2 and 3. During the last test, with a stress amplitude of 160 MPa (for A42) and 205 MPa (for A48), the temperature rapidly increases until infrared camera saturation and the fatigue machine is stopped automatically because of the high temperature due to the self-heating effect.

Table 2: Interrupted fatigue tests for the A42 steel

Test	Number of cycles	Stress (MPa)	Test	Number of cycles	Stress (MPa)
1	1.6×10^7	45.7	9	1.6×10^7	102.3
2	1.6×10^7	51.2	10	2×10^7	108
3	1.6×10^7	56.8	11	2×10^7	113.7
4	1.6×10^7	62.5	12	2×10^7	120
5	1.6×10^7	68.2	13	2×10^7	130
6	1.6×10^7	73.9	14	2×10^7	140
7	1.6×10^7	79.6	15	2×10^7	150
8	1.6×10^7	85.3	16	2×10^7	160

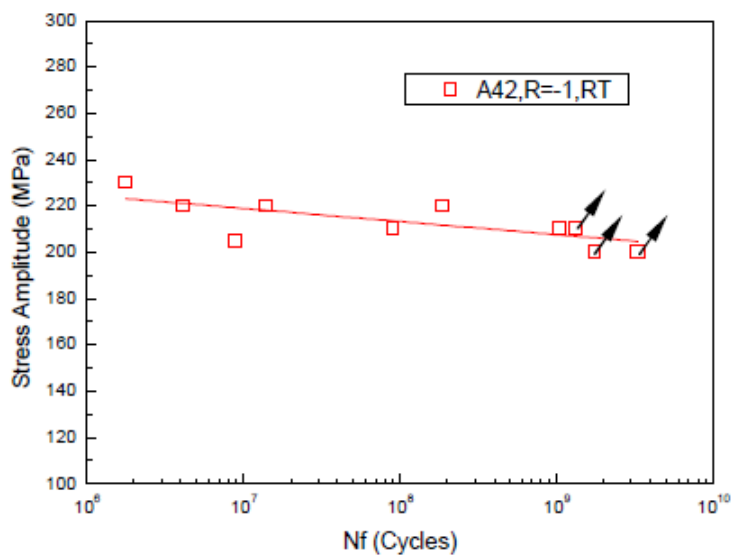
Table 3: Interrupted fatigue tests for the A48 steel

Test	Number of cycles	Stress (MPa)	Test	Number of cycles	Stress (MPa)
1	2×10^7	56	9	2×10^7	145
2	2×10^7	65.6	10	2×10^7	155
3	2×10^7	74.4	11	2×10^7	165
4	2×10^7	85.4	12	2×10^7	185
5	2×10^7	94.6	13	2×10^7	195
6	2×10^7	105	14	2×10^7	205
7	2×10^7	116	15	2×10^7	205
8	2×10^7	125			

Results

Mechanical results

The Yield Stress and the Ultimate Tensile Strength are respectively 309 and 508 MPa for A48 steel, and 285 and 455 MPa for the A42 steel. Due to the higher content of solute atoms for the A48 steel, the tensile strength is higher. Due to the same reason, the S-N curve (Fig. 4) for the A48 steel is above the A42 S-N curve, and the A48 fatigue limit is higher than A42 fatigue limit. For the Ultimate tensile Strength, the difference between the two steels is about 10%, in good agreement with the difference in the fatigue limit at 10^7 cycles (about 11%). Between 10^6 and 10^9 cycles, a slight decrease of the stress amplitude is visible for the two steels.



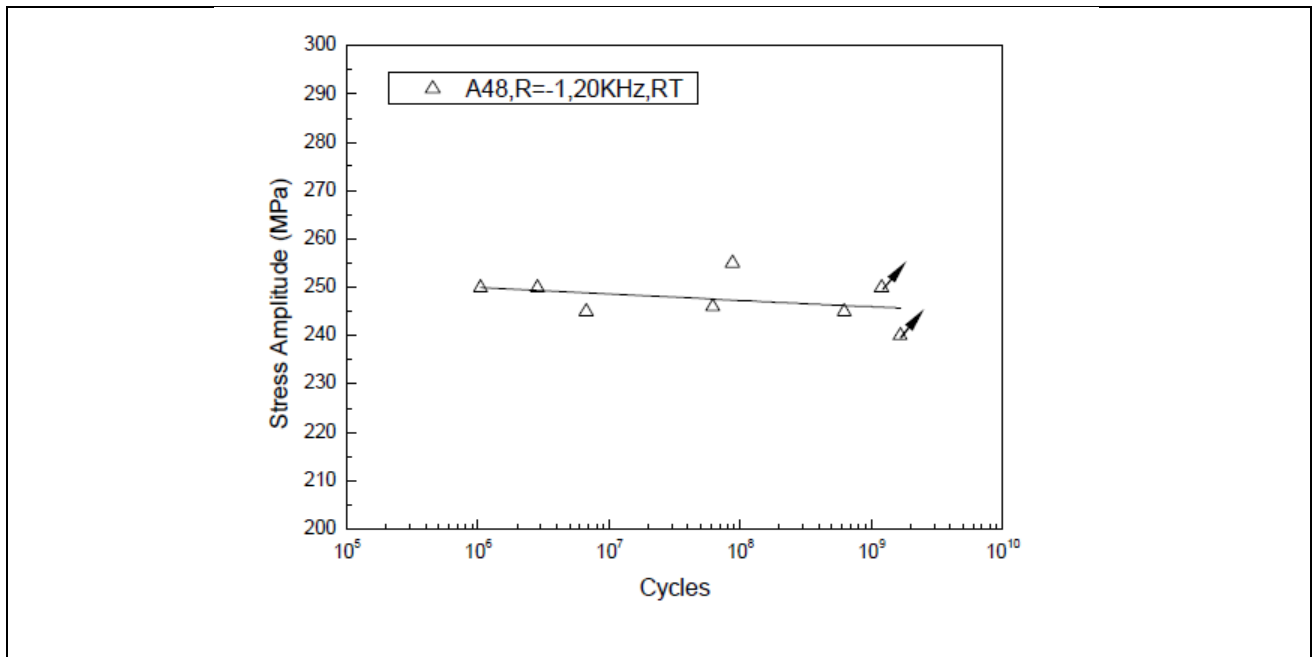


Fig. 4: Stress-Number of cycles curves for the A42 and A48 Steels

Thermal results

The temperature evolutions measured in the center of the specimen during the interrupted tests are given Figs. 5 and 6.

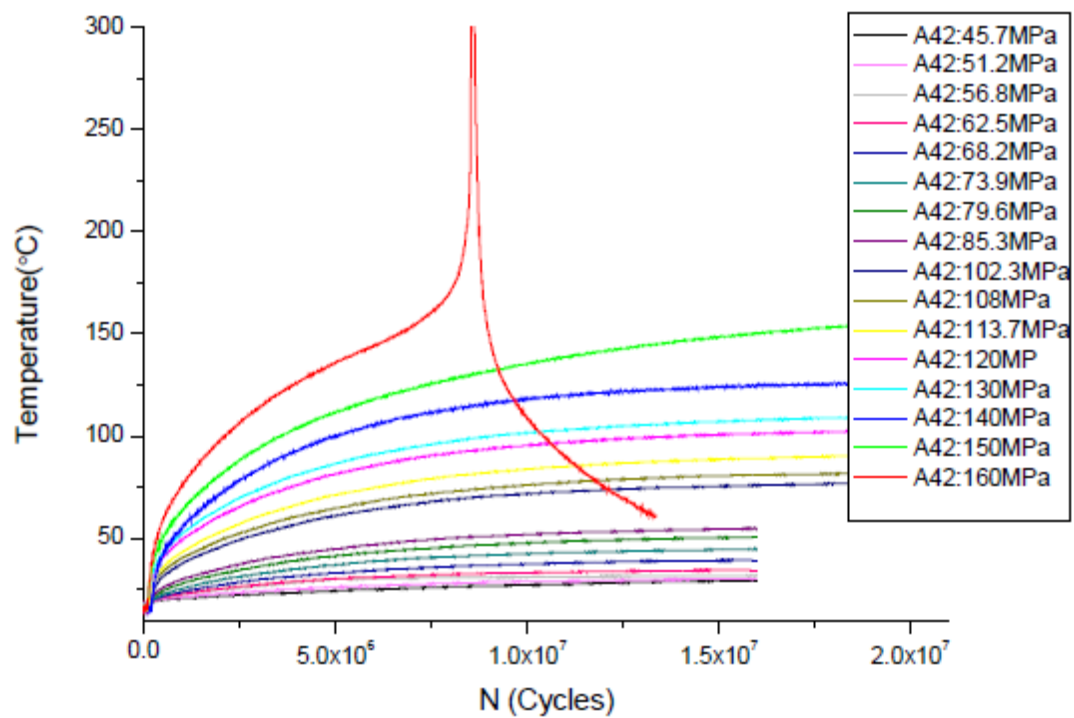


Fig. 5: Temperature evolution during interrupted tests for A42 steel

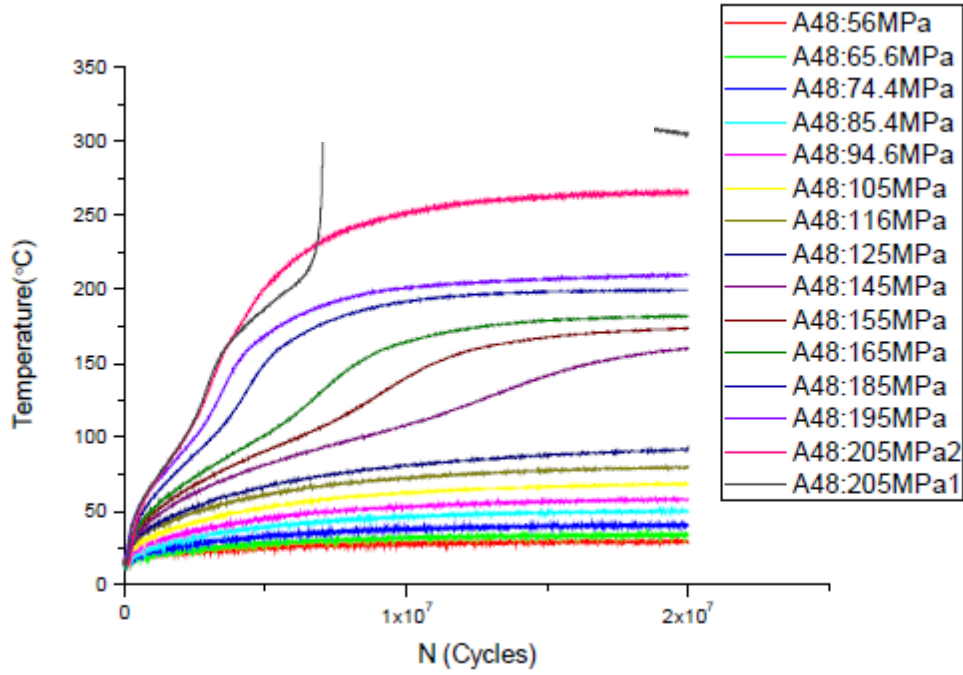


Fig. 6: Temperature evolution during interrupted tests for A48 steel

At the beginning of the fatigue test, the temperature increases and then stabilizes (for the lowest stress amplitudes), or increases slightly (for the higher stress amplitudes). As reported previously [3], higher the stress amplitude level, higher the temperature field on the specimen surface is. When the test is conducted until fracture, after the temperature plateau, the temperature increases rapidly corresponding to the fatigue crack propagation [5, 15].

At low stress amplitudes, the temperature rises similarly for A42 and A48 steels. At higher stress amplitudes, the behavior for the two steels is different. For the A48 steel, the curve presents a temperature increase with two regimes. The second regime appears for a temperature around 100°C or above.

Discussion

As reported previously [2], the dissipative heat sources (leading to the temperature increase) is related to the dislocation gliding in the well oriented grains giving the Persistent Slips Bands on the specimen surface. Easier the dislocation gliding, higher the dissipative heat sources are and higher the surface temperature is.

As for the internal friction tests, during cyclic fatigue tests, the carbon and nitrogen atoms redistribution between octahedral sites in the ferritic lattice occurs (Snoek Peak). This mechanism results also in dissipative heat sources as well as the solute atoms dragging by the dislocations (Cold Work Peak) during the dislocations gliding.

Regarding Fig 2 the inverse of the quality factor Q^{-1} of the Snoek Peak is higher than Cold Work Peak and only the first mechanism will be consider in the following. From the quality factor, is it possible to quantify the dissipated energy during one cycle:

$$\Delta W = 2\pi Q^{-1}W \quad (1)$$

With $W = \frac{\sigma^2}{2E}$ the maximal elastic storage energy during one cycle and σ and $E=210\text{GPa}$ respectively the stress amplitude and the Young modulus.

From the curve of Fig 2, a maximum value of the inverse of the quality factor $\Delta/2 = 1.41 \times 10^{-3}$ can be evaluated. At ambient temperature, the relaxation time $\tau = \frac{1}{2\pi f} = 0.11\text{s}$ can be deduced from the internal friction test frequency $f = 1.5\text{Hz}$.

At a frequency of 20kHz and for ambient temperature, the inverse of the quality factor can be calculated from the following equation [16]:

$$Q^{-1}(\omega) = \Delta \frac{\omega\tau}{1+\omega^2\tau^2} \quad (2)$$

With ω the circular frequency. In the case of the Snoek Peak $Q^{-1} = 2.04 \times 10^{-7}$ is obtained. For a stress amplitude of 200MPa, a dissipated energy per cycle ΔW of $2.08 \times 10^{-1} \text{ J/m}^3$ is found from equation (1).

The heat equation allows to estimate the associated temperature increment θ_s reached after the transient regime:

$$\theta_s = \frac{\tau_{th} f_F \Delta W}{\rho C} \quad (3)$$

With $\tau_{th} = 30\text{s}$ the characteristic time of heat losses, $f_F = 20\text{kHz}$ the fatigue test frequency, $\rho = 7800\text{kg.m}^{-3}$ the density and $C = 460 \text{ J.kg}^{-1}\text{K}^{-1}$ the heat capacity.

The numerical application gives $\theta_s = 0.035\text{K}$ which is negligible. The major part of the dissipative heat sources are thus due to the dislocations gliding.

The main difference between the two steels is the nitrogen and carbon solute content in the lattice, which is high for the A48 steel, and very low for the A42 steel. The dislocations anchorage is much important by solute atoms than by precipitates [17].

As illustrated by the Fig. 7, at the beginning of the fatigue test (for a same stress), the solute atoms interact with the mobile dislocations in the A48 steel (as seen by the occurrence of the Cold Work Peak) whereas in the A42 steel no solute atoms interact with the mobile dislocations (no Cold Work Peak). So, in the A48 steel, the dislocations gliding is reduced leading to a reduction of dissipative heat sources and so a reduced increase in temperature (compared to A42 steel).

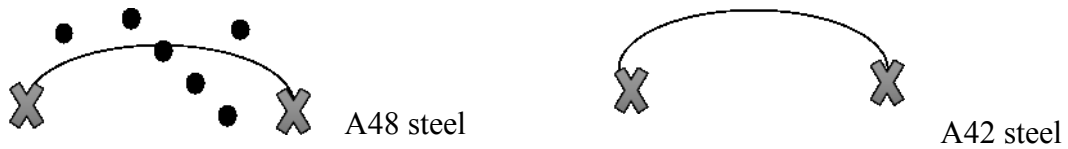


Fig.7: Illustration of the different dislocation gliding for the two steels

Wilson and Troman [18] have performed fatigue tests on a C-Mn steel (with 0.029% of carbon, 0.003% of nitrogen) after recrystallization at 710°C followed by either transferred to a furnace at 400°C and furnace cooled to 150°C over a period of 12 hours or brine quenched. Fatigue tests were made at four temperatures (20, 60, 90, 130°C) at a frequency of 5 Hz. The number of cycles at failure was in the range 10^4 to 10^6 cycles which corresponds to the High Cycle Fatigue domain. For the quenched steel, where carbon and nitrogen were certainly free in the lattice, the number of active slips bands after fatigue has decreased compared to the annealed steel. If the number of active slips bands decreases, it means that the dislocation gliding is impeded by the solute atoms. These authors have performed Transmission Electron Microscopy (TEM) investigations below the surface where active slip bands occur. In quenched specimens, that had been fatigued to failure, dense dislocations

clouds dominated. Arrays of carbide precipitations have formed in most of the regions of low dislocations density. For specimens fatigued at 60°C or above, well defined channels were seen that were free from small precipitates and contained few dislocations. Such clear channels are believed to be zones of high amplitudes dislocations movement (active slips bands). Some of the dislocations near the edges and ends of active slip bands nucleated precipitates that grew abnormally during continued cycling. After prolonged cycling at 90°C, a small proportion of the precipitates in these sites had grown to form platelets up to more 1µm diameter (platelet identified as cementite by electron diffraction). Precipitates nucleation occurs within the envelopes of low amplitudes dislocation that surround the active bands. The most favorable regions, for precipitate formations on dislocations during fatigue, are those in which dislocations movements are small and dislocations densities are not too high. These authors show a decrease of the solute atoms during cycling at a temperature above 60°C by formation of precipitates.

So, the dislocations gliding must be easier after cycling leading to an evolution of the solute atoms decrease. It must note that Wilson et al. have performed their tests in the High Cycle Fatigue domain (HCF, 10^4 to 10^6 cycles) at a low frequency (5 Hz).

C. Wang [19] in his PhD thesis performed tensile tests on an Armco iron before and after fatigue tests (at 20 kHz until 1.6×10^9 cycles). After the fatigue test, a decrease of the Yield Stress happens which was attributed to a probably reorganization of the solute atoms during the test. Unfortunately, there is no TEM observations on specimens failed in the VHCF domain at 20 kHz for steels in the literature.

Another reason, is that during fatigue tests, the C-Mn steels (and more particularly A48 steel) show a work hardening behavior at the beginning of the fatigue tests inducing a higher dislocation density. Due to the temperature increase during the test, the diffusion of free solute atoms (for A48 steel) is accelerated. Nitrogen and carbon atoms segregates on new dislocations leading to a less content of free solute atoms in the lattice and so, the density of anchored dislocations decreases. The number of mobile dislocations increases, and so the dissipative heat sources increase which also can explain for the A48 steel the second temperature increase. For the A42 steel, there was no free solute atoms in the lattice and the number of mobile dislocations is practically unchanged.

Conclusion

In this study, interrupted fatigue tests on two C-Mn steels different by the free solute content in the lattice were performed in the Very High Cycle Fatigue domain. During the tests, the temperature field was recorded on the specimen surface thanks to an infrared camera. The temperature evolution during the test was different between the two steels.

For the A42 steel with very few solute atoms in the lattice, after the beginning of the test, the temperature is stable or slightly increases. For the A48 steel with higher free solute atoms in the lattice, the temperature increase is reduced compared to the A42 steel. This feature is attributed to the strong anchorage of the dislocations which reduces the dislocation gliding and the dissipative heat sources. During the tests, two mechanisms, precipitates formation and/or work hardening, conduct to a solute atoms redistribution allowing for the A48 steel an easier dislocation gliding and more dissipative heat sources and a temperature increase on the specimen surface.

An important point to highlight (shown by the mechanical tests) is the increase of the fatigue limit between 10^6 to 10^9 cycles for A48 steel compared to A42 steel due to the free solute atoms in the lattice which anchors the dislocations even at 20kHz (corresponding to a strain rate of around 100 s^{-1}).

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